# HTS/Amptek.

## Duo-Tape<sup>®</sup> Heavy Insulated Heating Tapes

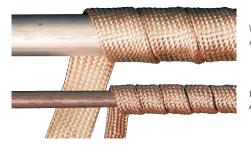
- Lead Wires on One End
- Heavy Braided AMOX<sup>™</sup> Outer Cover
- 1400°F (760°C) High Temperature Capability
- Robust & Flexible Knitted Serpentine Element
- Off the Shelf, 13, 8.67 or 3.25 Watts/in<sup>2</sup> versions
- 120V or 240V 1PH, Two Wire Hook-Up

Duo-Tapes<sup>®</sup> are offered in three different outputs per inch<sup>2</sup>, high watt density at 13 WSI, medium watt density at 8.67 WSI and low

watt density at 3.25 WSI. Other, special output heaters, may be special ordered.



The Duo-Tape<sup>®</sup> (dual element) Serpentine configuration. Lead Wires may conveniently exit from one end.



1" WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS ¾".

1/2" WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS 1/4"

The heavy AMOX<sup>™</sup> sleeving overbraid maintains flexibility while providing Dielectric and Abrasion protection.

Duo-Tape<sup>®</sup> leads are a standard 24" with no plug. An optional, Molded Plug, may be ordered on most 120V models. For 240V models, other commercially available plugs



may be installed. Contact HTS/Amptek® to discuss a custom solution.



DISTRIBUTED BY



Duo-Tape® Flexible Heating Tapes are available in many standard sizes. Contact SWHC and receive professional assistance for your application Call 214.340.7500 USA central time. Email sales@swhc.com

#### **Duo-Tape® Knitted Serpentine Construction:**

Element construction begins with two conductors knitted side by side to form the flat serpentine tape configuration.

- Reduced Vibration and Thermal Stress Unlike straight element types, HTS/Amptek<sup>®</sup> sine wave, knitted warp fabric, cushions and supports the element as it expands in all directions rather than one.
- Longer Life, Lower Watt Density Knitting puts more element into a given area, enhancing longer life through better distribution of heat. (lower watts per inch of wire)
- Very Flexible Knitting yields ultimate flexibility. 1/2" wide tapes may be easily applied to diameters as small as 1/4".

#### **Ni-Chrome Element Formula:**

Multi-Strand bundled resistance wire design for ohm stability and durable flexibility... from ambient to high temperature.

#### Heavy Braided AMOX<sup>™</sup> Outer Sleeving:

The added outer cover provides dielectric and abrasion protection. Heavy Duo-Tapes<sup>®</sup> may be used on conductive surfaces such as metal tubing.

#### Manufactured in the USA... Quick Response to Custom Requests:

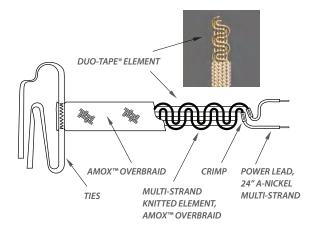
All HTS/Amptek<sup>®</sup> Tapes are proudly manufactured in Texas, USA. Special Designs such as custom length, width, watts, volts and lead length may be ordered with minimum turn around time. Add a Sensoror, or consider using a Heating Jacket for ease of install and removal.





10610 CONTROL PLACE DALLAS, TEXAS 75238 MAIN: 214-340-7500 TOLL FREE: 800-687-2220

### **Duo-Tape®** Assembly Features



#### Knitted Duo-Tape® Heating Element:

Element construction starts with two layers of braided AMOX™ yarn over fine stranded resistance wires to form the element conductor. Then, two conductors are knitted side by side into the serpentine flat tape configuration. The final installation of braided AMOX<sup>™</sup> gives additional dielectric strength and durability. Fiberglass ties are stitched on each end for attaching convenience.

#### Standard Sizes, Voltages and Watt-Densities:

Duo-Tapes® are available in many off-the-shelf configurations. Please see below.

#### **Custom Sizes, Voltages and Watt-Densities:**

Custom lengths, watts, volts or lead wires may be special ordered for quick turn around.

#### Power Leads on one end:

Standard length is 24". Custom lengths may be special ordered.

| DIMENSIONS |           |  | DUOTAPE® HIGH DENSITY 13 WSI |              |       |  | DUOTAPE <sup>®</sup> MEDIUM DENSITY 8.67 WSI |               |       |  | DUOTAPE <sup>®</sup> LOW DENSITY 3.25 WSI |               |       |  |
|------------|-----------|--|------------------------------|--------------|-------|--|--|---------------|-------|--|---|---------------|-------|--|
| SIZE (US)  | SIZE (CM) |  | MODEL 120V                   | MODEL 240V   | WATTS |  | MODEL 120V                                   | MODEL 240V    | WATTS |  | MODEL 120V                                | MODEL 240V    | WATTS |  |
| .5″ X 2′   | 1.3 X 060 |  | AWH-051-020D                 | AWH-052-020D | 156   |  | AWH-051-020DM                                | AWH-052-020DM | 104   |  | AWH-051-020DL                             | AWH-052-020DL | 39    |  |
| .5″ X 4'   | 1.3 X 120 |  | AWH-051-040D                 | AWH-052-040D | 312   |  | AWH-051-040DM                                | AWH-052-040DM | 208   |  | AWH-051-040DL                             | AWH-052-040DL | 78    |  |
| .5″ X 6′   | 1.3 X 180 |  | AWH-051-060D                 | AWH-052-060D | 468   |  | AWH-051-060DM                                | AWH-052-060DM | 312   |  | AWH-051-060DL                             | AWH-052-060DL | 117   |  |
| .5″ X 8′   | 1.3 X 240 |  | AWH-051-080D                 | AWH-052-080D | 624   |  | AWH-051-080DM                                | AWH-052-080DM | 416   |  | AWH-051-080DL                             | AWH-052-080DL | 156   |  |
| .5″ X 10′  | 1.3 X 300 |  |                              | AWH-052-100D | 780   |  | AWH-051-100DM                                | AWH-052-100DM | 520   |  | AWH-051-100DL                             | AWH-052-100DL | 195   |  |
| .5″ X 12′  | 1.3 X 360 |  |                              | AWH-052-120D | 936   |  |  | AWH-052-120DM | 624   |  | AWH-051-120DL                             | AWH-052-120DL | 234   |  |
| .5″ X 16′  | 1.3 X 480 |  |                              | AWH-052-160D | 1248  |  |  | AWH-052-160DM | 832   |  | AWH-051-160DL                             | AWH-052-160DL | 312   |  |
| 1" X 2'    | 2.5 X 060 |  | AWH-101-020D                 | AWH-102-020D | 312   |  | AWH-101-020DM                                | AWH-102-020DM | 208   |  | AWH-101-020DL                             | AWH-102-020DL | 78    |  |
| 1″ X 4'    | 2.5 X 120 |  | AWH-101-040D                 | AWH-102-040D | 624   |  | AWH-101-040DM                                | AWH-102-040DM | 416   |  | AWH-101-040DL                             | AWH-102-040DL | 156   |  |
| 1" X 6'    | 2.5 X 180 |  |                              | AWH-102-060D | 936   |  |  | AWH-102-060DM | 624   |  | AWH-101-060DL                             | AWH-102-060DL | 234   |  |
| 1″ X 8′    | 2.5 X 240 |  |                              | AWH-102-080D | 1248  |  |  | AWH-102-080DM | 832   |  | AWH-101-080DL                             | AWH-102-080DL | 312   |  |
| 1″ X 10′   | 2.5 X 300 |  |                              |              |       |  |  | AWH-102-100DM | 1040  |  |   | AWH-102-100DL | 385   |  |
| 1" X 12'   | 2.5 X 360 |  |                              |              |       |  |  |               |       |  |   | AWH-102-120DL | 468   |  |
| 1" X 16'   | 2.5 X 480 |  |                              |              |       |  |  |               |       |  |   | AWH-102-160DL | 624   |  |





LOW COST LCZ ADJUSTABLE RHEOSTAT TYPE SWITCHES

#### HTS/Amptek<sup>®</sup> heating Tapes must be controlled:

Laboratory style heaters are "constant watt" and must be regulated to achieve your target temperature without overheating. The simple, low-cost LCZ series may be used for manual, rheostat switching to reduce or increase output. For better precise control, see our BT (bench-top) and WM (wall-mount) Thermocouple or RTD sensor consoles.

#### Contact your SWHC representative, for a custom Duo-Tape® or Controller...



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